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SAD
19/06/17

D412-769-041

Job Sheet 193950



Part No: D412-769-041

Job Qty: 1 pcs

Part Name: Aft Facing Seat, LH

Order 14476



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 5/13/19

Type: SOLD

Description:

Note: DWG REV C IPP rev A 08-07-17 new issue DD verified by: EC IPP Rev: B 10.03.23 as per IIN rev C DD verified by: EC IPP REV: C 12.07.27 @ CHG002 (ECN12-621) DD VERF: EC

Ship Via:

OK To Ship to angle

POSITIVE RECALL

Bill of Materials

EFFECTIVE 9/16/12 AUTH S.A.
RELEASED M.A. DATE 2/27/2019

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	5/13/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
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							Packaging 1 - 19		
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							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	QC 4	1 pcs	5/13/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		

SMB
19/7/16

DAS

JUL 16 2019 MB

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4/24/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

120 Packaging 3-1 - Stock - B4B	1 pcs	5/13/19	0.00 0.00	QC 4 - 68	
				Packaging 3 - 1 - B4B	DAS
				Packaging 3 - 2 - B4B	75
				Packaging 3 - 3 - B4B	9-89
				Packaging 3 - 4 - B4B	JUL 16 2019 MB
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
125 DC - 1 - B4B	1 pcs	5/13/19	0.00 0.00	DC - 1 - B4B	JUL 16 2019
				DC - 2 - B4B	
130 QC 21 - FG	1 pcs	5/13/19	0.00 0.00	QC 21 - FG - 21	JUL 16 2019 DAS
				QC 21 - FG - 70	70
				QC 21 - SA - 53	9-89
Part Op 105 - (Pick Kit) Descriptions: 110 - (QC4- 100% Inspect kits for completeness) 120 - Identify and pack for shipping as per PPP D412-769-041 Location: _____ PPP Rev: _____ 125 - Photocopy blue file and create labels as per PPP D412-769-041 chg 002 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D412-724-041	Head Rest Assembly, Center	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5197622	
D412-724-043	Head Rest Assembly, LH	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5198169	
D412-769-043	Aft Facing Seat Assembly, LH	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5197236	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
105-Packaging 1 - Pick Kit	D412-724-041	1	0	0	
	D412-724-043	1	0	0	
	D412-769-043	1	0	0	
Part Specifications					
Specifications could not be found.					

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4. WEIGHT AND BALANCE

The following is the weight increase associated with the D412-769-XXX Kits. The installer is responsible for the weight of the equipment coming out of the helicopter in order to install the D412-769-XXX Aft Facing Seat kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-769-011	60.0 lb	0.0 in	0.00 in-lb	87.0 in	5220 in-lb
Aft Facing Seat kit	27.2 kg	0.0 m	0.00 m-kg	2.21 m	60.11 m-kg
D412-769-041	30.0 lb	-16.1 in	-483.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, LH (normal position)	13.6 kg	-0.41 m	-5.58 m-kg	2.21 m	30.06 m-kg
D412-769-042	30.0 lb	+16.1 in	+483.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, RH (normal position)	13.6 kg	+0.41 m	+5.58 m-kg	2.21 m	30.06 m-kg
D412-769-041	30.0 lb	-1.1 in	-33.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, LH (center position)	13.6 kg	-0.03 m	-0.41 m-kg	2.21 m	30.06 m-kg
D412-769-042	30.0 lb	+1.1 in	+33.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, RH (center position)	13.6 kg	+0.03 m	+0.41 m-kg	2.21 m	30.06 m-kg
D412-769-041	30.0 lb	+13.9 in	+417.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, LH (right Position)	13.6 kg	+0.35 m	+4.76 m-kg	2.21 m	30.06 m-kg
D412-769-042	30.0 lb	-13.9 in	-417.0 in-lb	87.0 in	2610 in-lb
Aft Facing Seat, RH (left Position)	13.6 kg	-0.35 m	-4.76 m-kg	2.21 m	30.06 m-kg

5. PARTS LIST

Qty -011	Qty -041	Qty -042	Part Number	Description
X			D412-769-011	AFT FACING SEAT KIT
1	X		D412-769-041	AFT FACING SEAT, LH
1		X	D412-769-042	AFT FACING SEAT, RH
	1		D412-769-043	AFT FACING SEAT ASSEMBLY, LH
		1	D412-769-044	AFT FACING SEAT ASSEMBLY, RH
	1	1	D412-724-041	HEAD REST ASSEMBLY, CENTER
	1		D412-724-043	HEAD REST ASSEMBLY, LH
		1	D412-724-044	HEAD REST ASSEMBLY, RH

Part Number D412-769-041Page 1 of 1

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